



MagnumStone[®]

RETAINING WALLS

by **CORNERSTONE[®]**

SPECIFICATIONS

**Gravity Precast Modular Block
Retaining Wall**

Version 3.0 (2023)

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SPECIFICATIONS FOR **MAGNUMSTONE®** GRAVITY PRECAST MODULAR BLOCK RETAINING WALL SYSTEM

PART 1 GENERAL

1.01 SCOPE OF WORK

Furnish all labor, materials, equipment, and incidentals required to install a precast concrete gravity Precast Modular Block (PMB) retaining wall with MagnumStone® units as specified in the construction drawings or as established by the Owner, Architect or Engineer.

1.02 REFERENCE STANDARDS

A. Engineering Design

1. AASHTO M288 Geotextile Specification for Highway Applications
2. AASHTO Standard Specifications for Highway Bridges
3. NCMA Design Manual for Segmental Retaining Walls (SRW)
4. ASTM D6916 Standard Test Method for Determining the Shear Strength Between Segmental Concrete Units

B. Precast Modular Block (PMB) units

1. ASTM C33/ C33M Specification for Concrete Aggregates
2. ASTM C94/ C94M Standard Specification for Ready-Mixed Concrete
3. ASTM C136 Standard Test Method for Sieve Analysis of Fine and Coarse Aggregates
4. ASTM C140/C140M Sample & Testing Concrete Masonry Units
5. ASTM C150/ C150M Standard Specification for Portland Cement
6. ASTM C260/ C260M Standard Specification for Air-Entraining Admixtures for Concrete
7. ASTM C494/ C494M Standard Specification for Chemical Admixtures for Concrete
8. ASTM C666 / C666M – Standard Test Method for Concrete Resistance to Rapid Freezing and Thawing.
9. ASTM C1776/C1776M-17 (Reapproved 2022) Standard Specification for Wet-Cast Precast Modular Retaining Wall Units
10. NPCA Precast Retaining Wall Systems Best Practices Manual
11. NPCA Quality Control Manual for Precast Concrete Plants

- C. Soils
 - 1. ASTM D698 Test Methods for Laboratory Compaction Characteristics of Soil using Standard Effort
 - 2. ASTM D422 Gradation Analysis of Soil Particles
 - 3. ASTM D4318 Test Methods for Liquid Limit, Plastic Limit and Plasticity Index of Soils
 - 4. ASTM D51 Testing Methods for Measuring pH of Soil
 - 5. ASTM D2487 Standard Classification of Soils (Unified Soil Classification System)
- D. Drainage Pipe
 - 1. ASTM D3034 Specification for Type PSM Polyvinyl Chloride (PVC) pipe
 - 2. ASTM D1248 Corrugated Plastic Pipe
- E. The Owner or Owner's Representative shall determine the final application, if the specifications and reference documents conflict.
- F. When constructing DOT projects, AASHTO and ASTM specifications shall be followed unless otherwise specified by the engineer.

1.03 DESIGN SUBMITTALS

- A. Material installation and description data shall be submitted for each product specified.
- B. PMB designs and drawings shall be submitted and include: bottom and top of wall elevation; drainage details; retaining wall layout with wall lengths, curve radii, and corner angles; typical wall sections; reference distances from fixed points; and any other unique application information.
- C. Design Methods and Calculations in accordance with NCMA Design Guidelines and/or AASHTO Standard Specifications for Highways shall be submitted. Global stability analyses shall be calculated and submitted as part of the final design.
- D. Samples of the PMB units, color, and texture shall be submitted, as per design specifications.
- E. Test reports in accordance with ASTM C 140/C140M and performed by an independent laboratory shall be submitted.
- F. All submittals shall be provided, reviewed, and approved prior to the start of retaining wall construction.

1.04 RETAINING WALL DESIGN STANDARDS

- A. The wall design engineer and/or geotechnical engineer shall consider the internal stability, local stability, external stability, bearing capacity, and global stability of the soil mass above, behind and below the wall structure.
- B. The MagnumStone® wall system shall be designed in accordance with the NCMA Design Manual for Segmental Retaining walls, Current Edition or in accordance with AASHTO standards. The minimum factors of safety shall be (or greater if specified by the engineer):

External Stability: Base Sliding = 1.5; Overturning = 1.5; Bearing Capacity = 2.0
Interface Shear = 1.5; Global Stability = 1.3.

- C. The following soil design parameters shall be used (or specified by the engineer):
 - 1. **Drainage/Unit Fill:** Soil Unit Weight = _____lb/ft³ (kN/m³); Friction Angle = ____degrees;
Cohesion = _____lbs/ft² (kPa)
 - 2. **Reinforced Backfill:** Soil Unit Weight = _____lb/ft³ (kN/m³); Friction Angle = ____degrees;
Cohesion = _____lbs/ft² (kPa)
 - 3. **Base Leveling Pad:** Soil Unit Weight = _____lb/ft³ (kN/m³); Friction Angle = ____degrees;
Cohesion = _____lbs/ft² (kPa)
- D. The site grades and information shall determine the length, height, and overall elevations for the MagnumStone® retaining wall requirements.
- E. The design height (H) shall be measured from the top of the base leveling pad to the top of the wall cap units.
- F. The above and below slopes of the wall details shall be depicted on the site construction drawings.
- G. The minimum embedment depth of the wall shall be no less than 1/2 unit (12"; 0.3 m) or H/10 or as specified by the site construction drawings.

1.05 DELIVERY, STORAGE, AND HANDLING

- A. The Contractor shall inspect all materials delivered to the site to ensure proper type and grade of materials have been received as per the project specifications.
- B. The Contractor shall ensure proper storage, handling, and protection from damage of the materials. Damaged materials shall not be used in the construction of the Precast Modular Block Retaining wall.
- C. The Contractor shall prevent excessive mud, wet concrete, or materials that may stain or adhere from coming in contact with the wall materials.

1.06 QUALITY ASSURANCE

- A. Contractor and Site Supervisor shall have proven qualified experience to complete the installation of the Precast Modular Block system.
- B. Retaining wall design engineer shall have proven qualified experience in performing all retaining wall analysis calculations.
- C. The owner is responsible to engage testing and inspection services to provide independent quality construction assurance.
- D. Compaction testing of the reinforcement backfill soils shall be performed every 2 vertical feet (0.6 m) of material installation.
- E. The tests shall be done a minimum of every 50 lineal feet (15 m) along the wall at each level of testing.
- F. Testing shall not be closer than 3 feet (0.9 m) from the back of the wall and done at a variety of locations to cover the entire reinforced soil zone.
- G. Independent inspection professionals shall ensure that all parameters and construction specifications have been followed in accordance to the design drawings and specifications.

1.07 QUALITY CONTROL

- A. The wall project installer is responsible to ensure that all installation and materials meet the quality specified in the construction drawings.
- B. A qualified independent party shall be responsible to verify that installation procedures have been installed in accordance with the specifications and construction drawings.
- C. All site construction tolerances for vertical alignment, horizontal locations for elevations, corner and radius locations, wall batter, and minimum bulging will be within NCMA and/or AASHTO specifications.

1.08 PAYMENT

- A. Payment for the installation of the MagnumStone[®] wall shall be based on the unit price per square face foot (or square face meter) of wall product installed. The shipping and delivery slips shall be verified by both Contractor and Owner, or Owner's representative, at the time of product delivery to the site; this will be the basis of the final count or product used.

PART 2 MATERIALS

2.01 CONCRETE PRECAST MODULAR BLOCK (PMB) UNITS

- A. PMB concrete units shall be MagnumStone® units as manufactured by licensed _____ producer in accordance with ASTM and/or AASHTO standards and conform to the NPCA Quality Control Manual for Precast Concrete Plants or per project engineer specifications.
- B. MagnumStone® units shall have a minimum 28 days compressive of equal to 4,000 psi (28 MPa) (or greater if specified) and a maximum absorption of 5 pcf (or less if specified) (ASTM C140/C140M). (Suggested air content between 5 and 7%)
- C. Color for the MagnumStone® units shall be _____.
- D. ASTM C666 / C666M shall be standard for areas subject to many freeze-thaw cycles.
- E. The maximum water absorption shall be less than 5%. A water-cementitious ratio of 0.45 or less is suggested.
- F. The height shall not vary more than $\pm 3/16^{\text{th}}$ of an inch (5 mm) for every 4 feet (1.2 m); length shall not vary more than $\pm 1/2''$ (13 mm) per unit; and depth shall not vary more than $\pm 1/4''$ (6 mm) per unit. All other specifications must meet ASTM C1776 / C1776M
- G. The MagnumStone® standard units shall have a face area of 8 sq ft (0.75 m²) and MagnumStone® half high units shall have a face area of 4 sq ft (0.375 m²)
- H. The MagnumStone® Standard unit weight shall be approximately ± 1400 lbs (635 kg) with a gravel infill weight of ± 800 lbs (363 kg).
- I. The MagnumStone® units shall be sound and free of cracks, chips or other defects that may prevent the contractor from properly installing the wall units or reduce the long term strength of the wall structure.
- J. Concrete sampling shall be in accordance with AASHTO T-141. Compression testing shall be in accordance with AASHTO T-23 and AASHTO T-22. Air content testing shall be in accordance with AASHTO T-152 or AASHTO T-196. Slump testing shall be in accordance with AASHTO T-119. 28 day testing shall be in accordance with AASHTO T-23 and AASHTO T-22 or as specified by the project engineer.
- K. Reinforcing mesh (if required) shall be shop-fabricated of cold drawn steel wire conforming to the minimum requirements of ASTM A-82 (AASHTO M-32) and shall be welded into the finished mesh fabric in accordance with ASTM A-185 (AASHTO M-55). Galvanization shall be applied after the mesh is fabricated and conform to the minimum requirements of ASTM A-123 (AASHTO M-111). Connector bars shall be fabricated of cold drawn steel wire conforming to the requirements of ASTM A-82 (AASHTO M-32) and galvanized in accordance with ASTM A-123 (AASHTO M-111).
- L. Electrochemical requirements, if applicable, will follow the AASHTO specifications.

2.02 FOUNDATION SOIL

- A. The foundation soils shall be undisturbed native site soils.
- B. The foundation soils shall be inspected and tested by an engineer before installing base leveling gravel.
- C. Disturbed or unsuitable foundation soils shall be properly compacted or replaced with acceptable soils as specified by the engineer.

2.03 BACKFILL SOIL

- A. Backfill soils shall be free of organic materials and other unsuitable materials.
- B. Soils classified as GP, GW, SP, SW, or SM types in accordance with ASTM D 2487 are suitable. All soils shall be approved by the engineer.
- C. The Plasticity Index of the backfill soils shall have a fine fraction of less than 20.

2.04 BASE LEVELING MATERIALS

- A. The base leveling gravel shall be well graded compacted gravel (GW).
- B. Unreinforced concrete base leveling pad can also be used if specified.
- C. AASHTO specifications shall be followed when constructing concrete footing for DOT projects.

2.05 DRAINAGE AND UNIT INFILL AGGREGATE

- A. Drainage Aggregate shall be clean crushed gravel meeting the gradation in accordance with ASTM D 448.
- B. Drainage Aggregates shall be placed in all unit voids and wedge between units with uniform particle size no less than 1" (25 mm) and not more than 5% passing through the No. 200 sieve.

2.06 DRAINAGE PIPE

- A. Drainage pipe shall be perforated PVC or corrugated HDPE pipe with a minimum size of 4" (0.1 m) in diameter.
- B. Geotextile wrap around the drainage pipe may be used as specified by the engineer.
- C. Drainage pipe shall be manufactured in accordance with ASTM D 3034 and/or ASTM D 1248.

2.07 GEOTEXTILE FABRIC

- A. Geotextiles shall be non-woven as specified by the specifications and construction drawings.
- B. Geotextiles when used as a soil separator shall be permeable, allowing water to effectively pass through the fabric openings.

PART 3 EXECUTION

3.01 EXCAVATION

- A. The Contractor shall excavate to the lines and grades shown on the project grading plans.
- B. Back excavation cuts shall be notched benches of 5 feet (1.5 m) vertical for every 2 feet (0.6 m) horizontal bench, or as per the engineer's specifications.
- C. Over-excavated or filled areas shall be well compacted and inspected by an engineer.
- D. Excavated materials that are used for the backfilling reinforcement zone shall be protected from weather.
- E. Organic or other non-gravel materials shall not be used in the backfilled reinforcement zone.

3.02 FOUNDATION PREPARATION

- A. The foundation trench shall be excavated to the dimensions indicated on the construction drawings.
- B. The reinforced zone and leveling pad foundation soil shall be examined by the on-site engineer to ensure proper bearing strength.
- C. Soils not meeting the required strength shall be removed and replaced with proper materials.
- D. Foundation materials shall be compacted to a minimum of 95% Standard Proctor dry density, or greater, before placing leveling pad (ASTM D 698).

3.03 BASE LEVELING PAD

- A. Granular aggregate materials, minimum 6 inches (0.15 m) thick and width specified on the construction drawings, shall be placed and compacted to a minimum of 95% Standard Proctor dry density, or greater (an unreinforced concrete pad may be used).
- B. The base leveling pad shall be level horizontally and back to front to ensure the first course of units are level.
- C. The top of base leveling pad elevation and installation of granular materials shall be in accordance with the specifications and construction drawings. The toe of the wall burial depth shall be constructed as shown on the construction drawings.
- D. Where concrete reinforced footing is required, they shall be installed below the frost level and constructed in accordance with the specifications and construction drawings.

3.04 UNIT INSTALLATION

- A. The first course of MagnumStone® units shall be carefully placed on a well-graded gravel or concrete leveling pad.
- B. The first row of units shall be level from unit to unit and from back to front.
- C. A string line can be used to align a straight wall. PVC flex pipes can be used to establish smooth convex or concave curved walls.
- D. The smooth back of the units shall be used for alignment and measuring to ensure smooth curves and straight walls.

- E. The second course of units shall have the concrete connecting lugs in the unit voids of the first course below, and pulled forward resting the lugs against the front edge of the two lower unit voids.
- F. All units shall be laid snugly together and parallel to the straight or curved lines.
- G. The MagnumStone® units shall be swept clean of all dirt or rocks before installing the next layer of units or placing the geosynthetics.
- H. After laying each course, perform a visual or string line straightness check.

3.05 DRAINAGE COMPONENTS

- A. Drainage pipe and geotextile shall be installed as shown on the construction drawings.
- B. MagnumStone® unit voids shall be filled with a free-draining granular material, such as ¾" (19 mm) clear rock (clean gravel).
- C. Clean gravel does not require mechanical compaction.

3.06 BACKFILL

- A. Reinforced backfill materials shall be placed in maximum lifts of 8" (0.2 m) and shall be compacted to a minimum 95% Standard Proctor density or greater, in accordance with ASTM D 698 to the lines and grades shown on the project grading plans.
- B. Only hand-operated compaction equipment shall be used within 2 feet (0.6 m) of the back of the wall.
- C. Soil density testing shall not be taken within this 2 foot (0.6 m) area.
- D. The toe of the wall shall be filled and compacted as the wall is being constructed.

3.07 CAP INSTALLATION

- A. The MagnumStone® full size cap units shall be placed in the same installation procedures as the regular MagnumStone® units.
- B. Geotextiles should be used as a soil separator between the final layer of drainage materials and the topsoil materials to prevent fines from migrating into the drainage gravel or through the wall face.
- C. A MagnumStone® 6" (0.15 m) high cap can be used to complete the top of the wall. Concrete adhesive shall be used to glue the cap units to the regular units.

-END OF SECTION-